

# 佐野.下野国ら~めん町の郷

~ Sano City, Shimotsuke no Kuni Ramen no Sato ~

Sano city is said to have the most ramen shops in Japan per capital.

Not all shops listed provide bamboo-pressed ramen.



Area code / 0283

- Shinto shrine
- Buddhist temple
- Historical landmark
- Academic institution
- Bus stop
- Rent-a-cycle

**Enjoy the town's seasons**

- Newly-brewed sake tasting [December-January]
- Matsutake mushroom collecting [September-October]
- Pear and peach picking [September-October]
- Strawberry picking [December-May]

Sano City Tourism Association Home Page  
<https://sano-kan.kokk.jp>

**Sano Souvenirs**

Sano's specialty fresh ramen, imo fry (fried potato sweater), local udon and soba noodle products, Sano senbei (rice crackers), wagashi (Japanese sweets), manju (steamed sweet buns), local Sano sake, ceramic bells, local peaches, strawberries, pears, and other kinds of fruit, pickled vegetables, Tenmyō metal castings (a thousand years of tradition), Hira dolls, battle-dores, Mushie-paifings, Kokejku hanging scrolls

**Sano Ramen**

The ramen is characterized by the use of bamboo poles (Aodake 青竹) to pound the noodles flat. The noodles are made by hanging the chef's leg over bamboo pole, placing a lump of kneaded flour under the bamboo, and stretching it out by applying weight to it. The noodles have a firm texture and vary in thickness from medium-thick to thin or flat, depending on the restaurant. Although Sano ramen is characterized by 'Take-uchi' (using bamboo to make noodles) method, there are also noodle-making machines that can recreate this method of noodle-making, so not all Sano ramen shops are 'Take-uchi' just by hand. The soup of Sano ramen is a rich soy sauce taste, but it can be made from chicken bones, pork bones, seafood, or a combination, depending on the restaurant.

**Tenmyō Metal Castings**

Sano's Tenmyō metal castings have over a thousand years of history. There are various traditional handicrafts and products, such as tea kettles, boiler kettles, vases, and braziers.

**Dolls**

As Sano is also well-known as a town of dolls, its streets are dotted with many doll shops. Sano's majestic and delicate tradition of doll-making continues to live on even today.

**Information on tourism and participating stores**

- Sano City Tourism Association Kanakamicho 2519 TEL.21-5111
- Sano City Tourism Promotion Division Takasagochi1 TEL.27-3011
- Sano Ramen Society Chairman / Secretariat Horigomecho 42-3 TEL.21-8448
- Inquiries about accommodations Sano Ryokan Association TEL.22-1372
- Sano Godo Taxi Wakamatsudcho 145 TEL.22-5333

# SANO RAMEN MAP

...Sano Ramen Society participating stores ...Sano City Tourism Association participating stores

※As business hours and holidays may change, please confirm with the store before coming in.

NO.	RAMEN	Store name / Business hours	Holidays
01		<b>Oguraya</b> 11:00 A.M.~7:00 P.M. SUN / 11:00 A.M.~6:00 P.M. (Our shop will close when we run out of soup)	MON
02		<b>Ikedaya</b> 11:30 A.M.~2:00 P.M. (Our shop will close when we run out of soup and/or noodles)	MON
03		<b>Kiraku</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~8:30 P.M.	THU
04		<b>PAO Suribachi</b> 11:00 A.M.~3:00 P.M. 5:00 P.M.~9:00 P.M.	MON
05		<b>Oshiyama</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~8:00 P.M. SAT / 11:00 A.M.~3:00 P.M. 5:00 P.M.~8:00 P.M. SUN, Holiday / 11:00 A.M.~8:00 P.M.	WED Holidays observed on following day x1
06		<b>Gakunoya</b> 11:30 A.M.~2:30 P.M. 5:30 P.M.~7:30 P.M. (Our shop will close when we run out of soup and/or noodles)	TUE
07		<b>Takumiya</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~7:30 P.M. SAT, SUN, Holiday / 11:00 A.M.~2:30 P.M. 5:00 P.M.~7:30 P.M.	WED
08		<b>Hujimiya</b> 11:00 A.M.~8:00 P.M.	MON Holidays observed on following day x1
09		<b>Izumiya</b> 11:00 A.M.~3:00 P.M.	WED
10		<b>Tamuraya</b> 11:00 A.M.~9:00 P.M.	WED Holidays observed on following day x1
11		<b>Ramen Bun</b> Weekday / 11:00 A.M.~2:00 P.M. 5:00 P.M.~12:00 A.M. SAT / 11:00 A.M.~2:00 P.M. 5:00 P.M.~2:00 A.M. SUN / 11:00 A.M.~12:00 A.M.	THU
12		<b>Yukiyoken</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~8:00 P.M.	MON / TUE
13		<b>Aodake Teuchi Ramen Menya Oyama</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~8:00 P.M. (Our shop will close when we run out of soup and/or noodles)	TUE
14		<b>Sano Yatsuya</b> 11:00 A.M.~9:00 P.M.	MON
15		<b>Eika Gyozaikan</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~8:30 P.M.	MON
16		<b>Aonegi Ramen Tashichi</b> 11:00 A.M.~2:30 P.M.(L.O.) 5:00 P.M.~9:00 P.M.(L.O. 8:00 P.M.) SUN / 11:00 A.M.~9:00 P.M.(L.O. 8:00 P.M.)	THU
17		<b>Kanouya</b> 11:30 A.M.~2:00 P.M. 5:30 P.M.~	MON
18		<b>Okazakimen</b> 11:00 A.M.~7:00 P.M. (Our shop stays open for all hours)	FRI

NO.	RAMEN	Store name / Business hours	Holidays
19		<b>Suzuki Shokudo</b> 11:30 A.M.~2:00 P.M. 5:00 P.M.~8:00 P.M.	MON
20		<b>Tyaina</b> 11:00 A.M.~9:00 P.M.	TUE
21		<b>Sano Ramen Ban</b> 11:00 A.M.~8:00 P.M.	TUE
22		<b>Hinataya</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~8:30 P.M.	WED Every 2nd and 4th Tuesday
23		<b>Ramen Ogane</b> 11:30 A.M.~2:45 P.M.(L.O.) 5:00 P.M.~7:00 P.M.(L.O.) (Our shop will close when we run out of soup and/or noodles) * Our shop will be closed year-end and New Year holidays	MON Holidays observed on following day x1
24		<b>Nanten</b> 11:00 A.M.~3:00 P.M. 5:00 P.M.~8:00 P.M.	THU
25		<b>Ichinoebisu</b> 11:30 A.M.~3:00 P.M. 5:00 P.M.~7:30 P.M.	TUE
26		<b>Menya Dantotsu</b> 11:00 A.M.~2:30 P.M. 6:00 P.M.~9:00 P.M.	WED (Open only for lunch) / THU
27		<b>Sano Ramen Sayoshi</b> 11:00 A.M.~2:30 P.M.(L.O. 2:00 P.M.) 5:00 P.M.~8:30 P.M.(L.O. 8:00 P.M.)	THU
28		<b>Seiyoken</b> 11:00 A.M.~7:00 P.M.	THU
29		<b>Kadohan</b> MON-SAT / 11:30 A.M.~2:30 P.M. 5:00 P.M.~9:30 P.M. SUN, Holiday / 11:30 A.M.~9:30 P.M.	THU Consecutive holidays (except month)
30		<b>Ramen Kinuya</b> TUE-FRI / 11:00 A.M.~3:00 P.M. SAT, SUN, Holiday / 11:00 A.M.~8:00 P.M.	MON Open on national holidays
31		<b>Sano Ramen Kuniya</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~8:00 P.M.	THU Every 2nd Wednesday
32		<b>Daishian</b> 10:30 A.M.~8:30 P.M.	FRI
33		<b>Menya Goro</b> 11:00 A.M.~7:30 P.M.	WED
34		<b>Chukasoba Horikoshi</b> 11:30 A.M.~2:00 P.M. 5:00 P.M.~7:00 P.M.	THU
35		<b>Takeharu Juhachiban</b> 11:00 A.M.~2:30 P.M. 4:30 P.M.~8:00 P.M. SAT, SUN, Holiday / 11:00 A.M.~8:00 P.M.	TUE
36		<b>Gururu Komiya</b> 11:00 A.M.~3:00 P.M. 5:00 P.M.~9:00 P.M.	THU

NO.	RAMEN	Store name / Business hours	Holidays
37		<b>Yuka</b> 11:00 A.M.~8:30 P.M. (Our shop will be closed when we have sold out)	THU
38		<b>Kouraiken</b> 11:00 A.M.~2:00 P.M.	MON
39		<b>Hatake</b> 11:00 A.M.~9:00 P.M.	TUE
40		<b>Menya Yousuke</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~9:00 P.M. SAT, SUN, Holiday, Busy season / 11:00 A.M.~9:00 P.M. (Our shop will close when we run out of soup and/or noodles)	TUE Holidays observed on following day x1
41		<b>Aodake Teuchimen Yutakaya</b> 11:00 A.M.~2:00 P.M. 5:30 P.M.~9:30 P.M. (Our shop will close when we run out of soup)	THU
42		<b>Ogiwara</b> 11:00 A.M.~9:00 P.M.	THU
43		<b>Akamiyahonten</b> 11:30 A.M.~	THU
44		<b>Daichan Ramen (Shokudo)</b> 11:00 A.M.~7:00 P.M.	MON
45		<b>Ippei Shokudo</b> 11:00 A.M.~8:30 P.M.	THU
46		<b>Kameyoshi</b> 11:00 A.M.~2:00 P.M. 7:00 P.M.~2:00 A.M.	MON / TUE
47		<b>Asakusa Shokudo</b> 11:00 A.M.~2:30 P.M. 4:30 P.M.~8:00 P.M.	SUN
48		<b>Yamato</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~8:00 P.M. SAT, SUN, Holiday / 11:00 A.M.~8:00 P.M. (Our shop will be closed when we have sold out)	MON Holidays observed on following day x1
49		<b>Kanton</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~7:30 P.M.	THU Every 4th Wednesday
50		<b>Seiyoken Yamada</b> 11:30 A.M.~3:00 P.M. 5:00 P.M.~ (Our shop will be closed when we have sold out)	TUE
51		<b>Menya Iori</b> 11:30 A.M.~3:00 P.M. 5:00 P.M.~9:00 P.M. SAT, SUN, Holiday / 11:30 A.M.~9:00 P.M. (Our shop will close when we run out of soup and/or noodles)	MON Holidays observed on following Tuesday x2
52		<b>Eika</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~8:30 P.M.	MON
53		<b>Shokudo Yoshidaya</b> 11:00 A.M.~9:30 P.M.	MON
54		<b>Horaiken</b> 11:40 A.M.~3:00 P.M.(L.O. 2:45 P.M.) (Our shop will close when we run out of soup and/or noodles)	THU May be temporarily closed

NO.	RAMEN	Store name / Business hours	Holidays
55		<b>Shimadaya</b> 11:00 A.M.~10:00 P.M. (L.O. 9:00 P.M.) (Our shop stays open for all hours) (Our shop will close when we run out of soup and/or noodles)	MON Holidays observed on following day x1
56		<b>Ramen Gen</b> Weekday / 11:00 A.M.~4:00 P.M. SAT, SUN, Holiday / 11:00 A.M.~8:00 P.M. (Our shop will close when we run out of noodles)	THU
57		<b>Sano Service Area Nobori</b> Open 24 hours	—
58		<b>Sano Ramen Sanoya (Sano Highway Restaurant)</b> Open 24 hours	—
59		<b>Suigetsu</b> 11:00 A.M.~2:00 P.M.	Open only on Friday, Saturday and Sunday
60		<b>Aodake Teuchi Ramen Menya Taka</b> 11:00 A.M.~2:30 P.M. 5:00 P.M.~8:00 P.M.(L.O.)	THU
61		<b>Sano Ramen no Yakata Nayuta</b> 11:00 A.M.~3:00 P.M. 5:00 P.M.~11:00 P.M.	THU
62		<b>Takenoya</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~7:30 P.M.	WED Holidays observed on following day x1
63		<b>Oshimaya</b> 11:00 A.M.~3:00 P.M. 5:00 P.M.~10:00 P.M.	MON
64		<b>Sano Ramen Kagura</b> 9:00 A.M.~3:00 P.M.(L.O. 2:30 P.M.)	THU
65		<b>Sano Ramen 417</b> Weekday / 11:00 A.M.~Around 2:00 P.M. SAT, SUN, Holiday / 11:00 A.M.~Around 3:00 P.M.	THU Open on national holidays
66		<b>Sano Ramen Ittetsu</b> 11:00 A.M.~8:00 P.M.(Our shop stays open for all hours) (Our shop will close when we run out of soup)	TUE
67		<b>Sanzoku Ramen Sakura</b> 11:00 A.M.~2:00 P.M. 5:00 P.M.~8:00 P.M.(L.O.)	TUE Every 3rd Monday
68		<b>Aodake Teuchi Sano Ramen Hareruya</b> 11:30 A.M.~2:30 P.M. 5:30 P.M.~7:30 P.M. (Our shop will close when we run out of soup and/or noodles)	WED
69		<b>Benitorasaiho (Sano Premium Outlets)</b> 11:00 A.M.~9:00 P.M.	— Not including food by business hours

## RENTAL CYCLE

Electric bicycle

1 Day  
¥1,200

Reservations can be made here

x1: In the event a regular day off falls on a national holiday, we will not be open on the following day.

x2: In the event a regular day off falls on a national holiday, we will not be open on the following Tuesday.